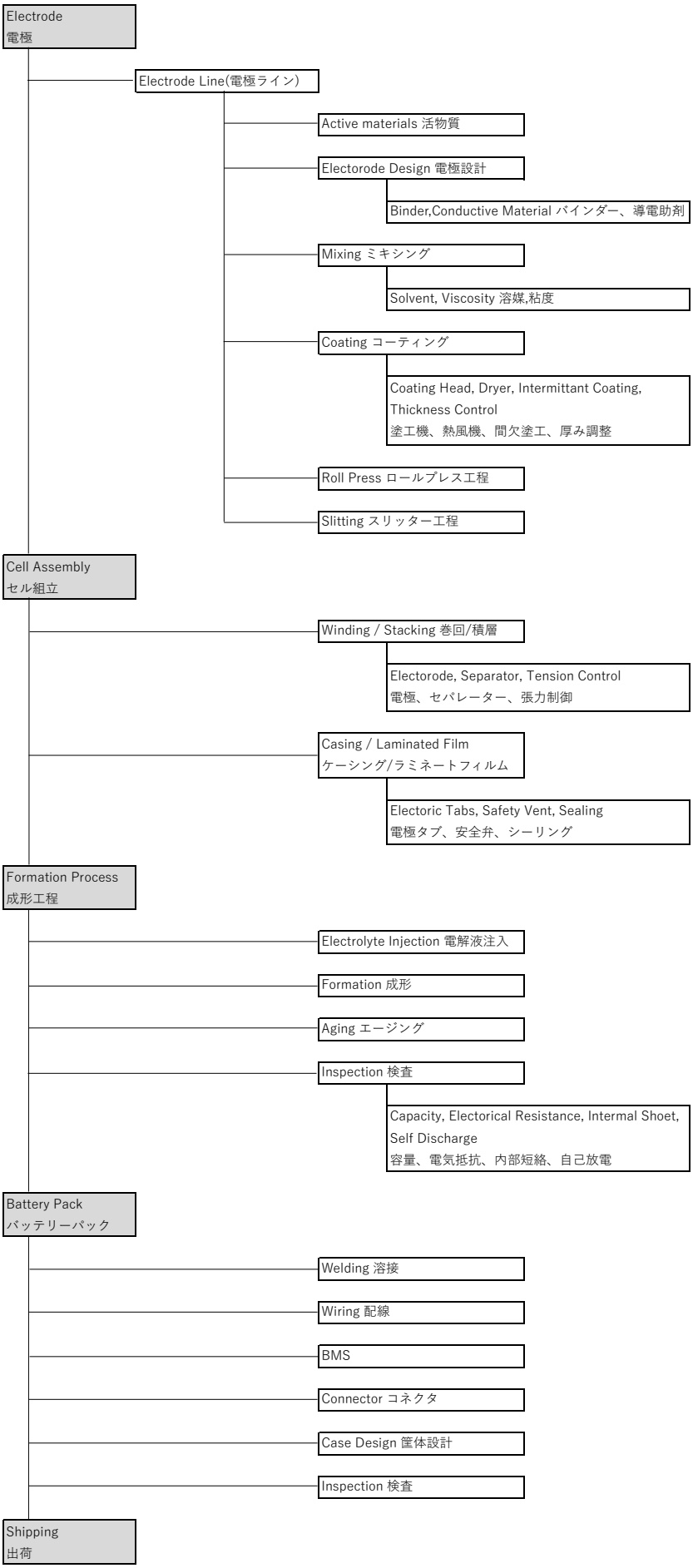リチウムイオン電池量産工程フロー